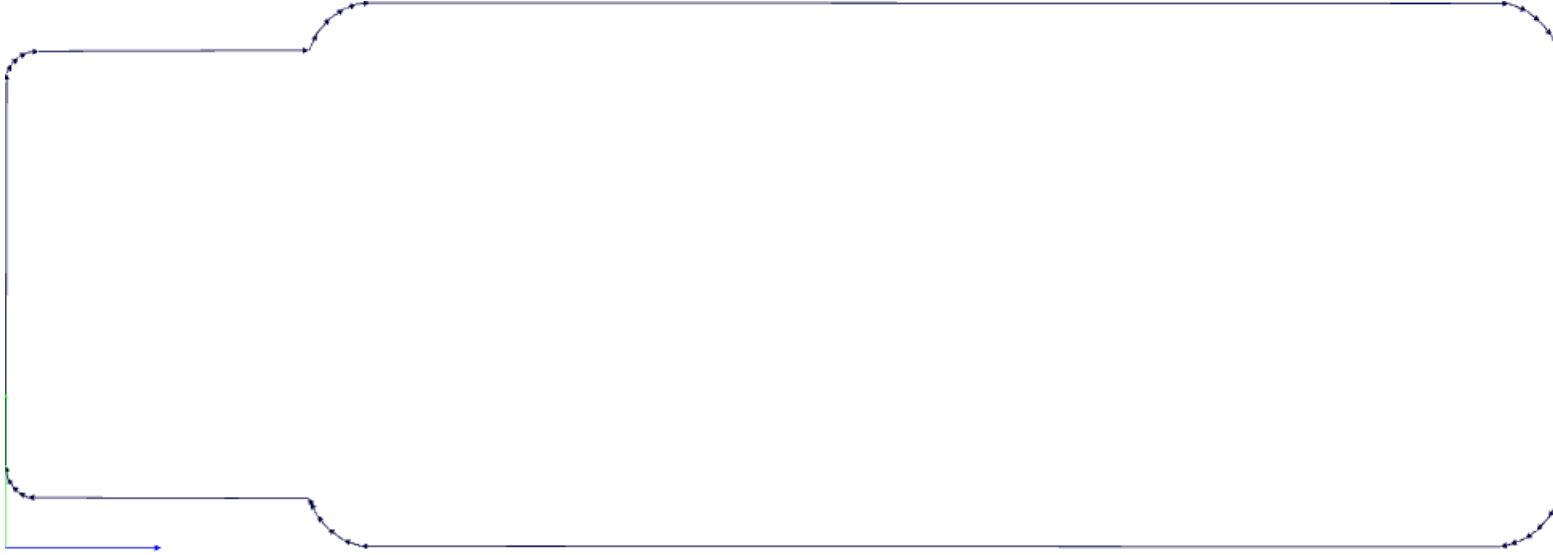


left: pan, scroll: zoom, right: rotate, c: connections

image (.png) Roland mill (.rml) PCB outline (1/32)



**input**  
 file: 5\_8\_fts\_mini\_outline.png  
 dpi: 999  
 size:  
 1895 x 665 px  
 48.133 x 16.891 mm  
 1.895 x 0.665 in

**output**  
 machine: SRM-20  
 speed (mm/s): 4  
 x0 (mm): 0  
 y0 (mm): 0  
 z0 (mm): 0  
  
 zjog (mm): 2  
  
 xhome (mm): 0  
 yhome (mm): 152.  
 zhome (mm): 60.5

**process**  
    
 send command:  
 mod\_print.py /dev/usb/lp  
 server:  
 127.0.0.1:12345  
 direction:  
 conventional  climb   
 cut depth (mm):  
 0.6  
 stock thickness (mm):  
 1.7  
 tool diameter (mm):  
 2  
 number of offsets (-1 to fill):  
 1  
 offset overlap (%):  
 50  
 path error (pixels):  
 1.1  
 image threshold (0-1):  
 .5

sort path:

sort merge diameter multiple:

sort order weight:

< 0: boundaries last

= 0: min distance

> 0: boundaries first

sort sequence weight:

< 0: exterior last

= 0: min distance

> 0: exterior first